# <u>Chapter 7</u> Aircraft Systems

# Introduction

This chapter covers the primary systems found on most aircraft. These include the engine, propeller, induction, ignition, as well as the fuel, lubrication, cooling, electrical, landing gear, and environmental control systems.

# **Powerplant**

An aircraft engine, or powerplant, produces thrust to propel an aircraft. Reciprocating engines and turboprop engines work in combination with a propeller to produce thrust. Turbojet and turbofan engines produce thrust by increasing the velocity of air flowing through the engine. All of these powerplants also drive the various systems that support the operation of an aircraft.

Fuel injector

Exhaust valve

Piston

Forced air

### **Reciprocating Engines**

Most small aircraft are designed with reciprocating engines. The name is derived from the back-and-forth, or reciprocating, movement of the pistons that produces the mechanical energy necessary to accomplish work.

Driven by a revitalization of the general aviation (GA) industry and advances in both material and engine design, reciprocating engine technology has improved dramatically over the past two decades. The integration of computerized engine management systems has improved fuel efficiency, decreased emissions, and reduced pilot workload.

Reciprocating engines operate on the basic principle of converting chemical energy (fuel) into mechanical energy. This conversion occurs within the cylinders of the engine through the process of combustion. The two primary reciprocating engine designs are the spark ignition and the compression ignition. The spark ignition reciprocating engine has served as the powerplant of choice for many years. In an effort to reduce operating costs, simplify design, and improve reliability, several engine manufacturers are turning to compression ignition as a viable alternative. Often referred to as jet fuel piston engines, compression ignition engines have the added advantage of utilizing readily available and lower cost diesel or jet fuel.

The main mechanical components of the spark ignition and the compression ignition engine are essentially the same. Both use cylindrical combustion chambers and pistons that travel the length of the cylinders to convert linear motion into the rotary motion of the crankshaft. The main difference between spark ignition and compression ignition is the process of igniting the fuel. Spark ignition engines use a spark plug to ignite a pre-mixed fuel-air mixture. (Fuel-air mixture is the ratio of the "weight" of fuel to the "weight" of air in the mixture to be burned.) A compression ignition engine first compresses the air in the cylinder, raising its temperature to a degree necessary for automatic ignition when fuel is injected into the cylinder.

These two engine designs can be further classified as:

- 1. Cylinder arrangement with respect to the crankshaft radial, in-line, v-type, or opposed
- 2. Operating cycle-two or four
- 3. Method of cooling—liquid or air

Radial engines were widely used during World War II and many are still in service today. With these engines, a row or rows of cylinders are arranged in a circular pattern around the crankcase. The main advantage of a radial engine is the favorable power-to-weight ratio. [*Figure 7-1*]

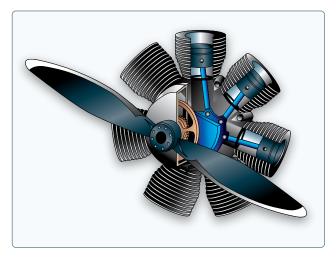


Figure 7-1. Radial engine.

In-line engines have a comparatively small frontal area, but their power-to-weight ratios are relatively low. In addition, the rearmost cylinders of an air-cooled, in-line engine receive very little cooling air, so these engines are normally limited to four or six cylinders. V-type engines provide more horsepower than in-line engines and still retain a small frontal area.

Continued improvements in engine design led to the development of the horizontally-opposed engine, which remains the most popular reciprocating engines used on smaller aircraft. These engines always have an even number of cylinders, since a cylinder on one side of the crankcase "opposes" a cylinder on the other side. [Figure 7-2] The majority of these engines are air cooled and usually are mounted in a horizontal position when installed on fixed-wing airplanes. Opposed-type engines have high power-to-weight ratios because they have a comparatively small, lightweight crankcase. In addition, the compact cylinder arrangement reduces the engine's frontal area and allows a streamlined installation that minimizes aerodynamic drag.

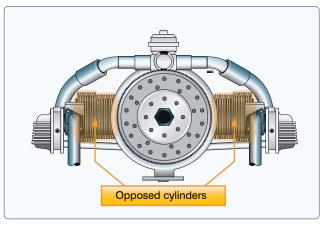


Figure 7-2. Horizontally opposed engine.

Depending on the engine manufacturer, all of these arrangements can be designed to utilize spark or compression ignition and operate on either a two- or four-stroke cycle.

In a two-stroke engine, the conversion of chemical energy into mechanical energy occurs over a two-stroke operating cycle. The intake, compression, power, and exhaust processes occur in only two strokes of the piston rather than the more common four strokes. Because a two-stroke engine has a power stroke upon each revolution of the crankshaft, it typically has higher power-to-weight ratio than a comparable four-stroke engine. Due to the inherent inefficiency and disproportionate emissions of the earliest designs, use of the two-stroke engine has been limited in aviation.

Recent advances in material and engine design have reduced many of the negative characteristics associated with two-stroke engines. Modern two-stroke engines often use conventional oil sumps, oil pumps, and full pressure fed lubrication systems. The use of direct fuel injection and pressurized air, characteristic of advanced compression ignition engines, make two-stroke compression ignition engines a viable alternative to the more common four-stroke spark ignition designs. [Figure 7-3]

Spark ignition four-stroke engines remain the most common design used in GA today. *[Figure 7-4]* The main parts of a spark ignition reciprocating engine include the cylinders, crankcase, and accessory housing. The intake/exhaust valves, spark plugs, and pistons are located in the cylinders. The crankshaft and connecting rods are located in the crankcase. The magnetos are normally located on the engine accessory housing.

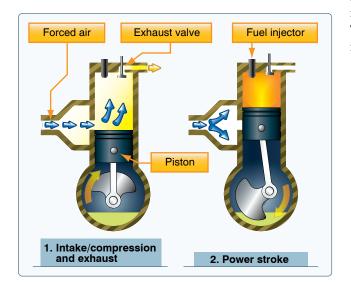
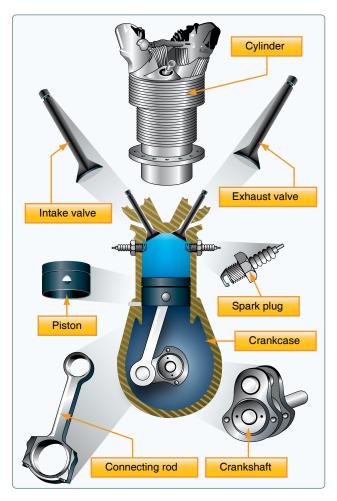


Figure 7-3. Two-stroke compression ignition.



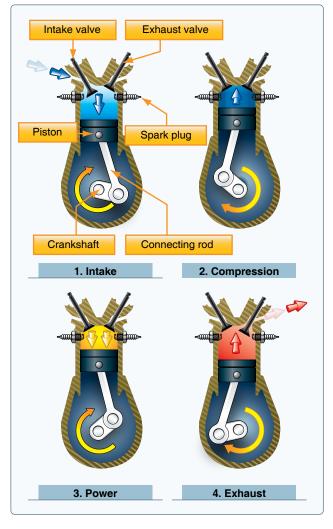
**Figure 7-4.** Main components of a spark ignition reciprocating engine.

In a four-stroke engine, the conversion of chemical energy into mechanical energy occurs over a four-stroke operating cycle. The intake, compression, power, and exhaust processes occur in four separate strokes of the piston in the following order.

- 1. The intake stroke begins as the piston starts its downward travel. When this happens, the intake valve opens and the fuel-air mixture is drawn into the cylinder.
- 2. The compression stroke begins when the intake valve closes, and the piston starts moving back to the top of the cylinder. This phase of the cycle is used to obtain a much greater power output from the fuel-air mixture once it is ignited.
- 3. The power stroke begins when the fuel-air mixture is ignited. This causes a tremendous pressure increase in the cylinder and forces the piston downward away from the cylinder head, creating the power that turns the crankshaft.

4. The exhaust stroke is used to purge the cylinder of burned gases. It begins when the exhaust valve opens, and the piston starts to move toward the cylinder head once again.

Even when the engine is operated at a fairly low speed, the four-stroke cycle takes place several hundred times each minute. [Figure 7-5] In a four-cylinder engine, each cylinder operates on a different stroke. Continuous rotation of a crankshaft is maintained by the precise timing of the power strokes in each cylinder. Continuous operation of the engine depends on the simultaneous function of auxiliary systems, including the induction, ignition, fuel, oil, cooling, and exhaust systems.



**Figure 7-5.** *The arrows in this illustration indicate the direction of motion of the crankshaft and piston during the four-stroke cycle.* 

In a fixed-pitch propeller, the tachometer is the indicator of engine power. [Figure 7-8] A tachometer is calibrated in hundreds of rpm and gives a direct indication of the engine and propeller rpm. The instrument is color coded with a green arc denoting the maximum continuous operating rpm. Some tachometers have additional markings to reflect engine and/or propeller limitations. The manufacturer's recommendations should be used as a reference to clarify any misunderstanding of tachometer markings.

The rpm is regulated by the throttle, which controls the fuelair flow to the engine. At a given altitude, the higher the tachometer reading, the higher the power output of the engine. When operating altitude increases, the tachometer may not show correct power output of the engine. For example, 2,300 rpm at 5,000 feet produces less horsepower than 2,300 rpm at sea level because power output depends on air density. Air density decreases as altitude increases and a decrease in air density (higher density altitude) decreases the power output of the engine. As altitude changes, the position of the throttle must be changed to maintain the same rpm. As altitude is increased, the throttle must be opened further to indicate the same rpm as at a lower altitude.

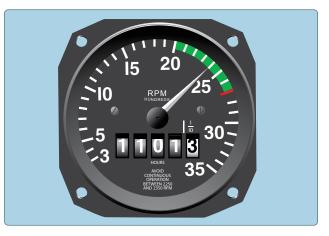


Figure 7-8. Engine rpm is indicated on the tachometer.

On aircraft equipped with a constant-speed propeller, power output is controlled by the throttle and indicated by a manifold pressure gauge. The gauge measures the absolute pressure of the fuel-air mixture inside the intake manifold and is more correctly a measure of manifold absolute pressure (MAP). At a constant rpm and altitude, the amount of power produced is directly related to the fuel-air mixture being delivered to the combustion chamber. As the throttle setting is increased, more fuel and air flows to the engine and MAP increases. When the engine is not running, the manifold pressure gauge indicates ambient air pressure (i.e., 29.92 inches mercury (29.92 "Hg)). When the engine is started, the manifold pressure indication decreases to a value less than ambient pressure (i.e., idle at 12 "Hg). Engine failure or power loss is indicated on the manifold gauge as an increase in manifold pressure to a value corresponding to the ambient air pressure at the altitude where the failure occurred. [Figure 7-9]

The manifold pressure gauge is color coded to indicate the engine's operating range. The face of the manifold pressure gauge contains a green arc to show the normal operating range and a red radial line to indicate the upper limit of manifold pressure.

For any given rpm, there is a manifold pressure that should not be exceeded. If manifold pressure is excessive for a given rpm, the pressure within the cylinders could be exceeded, placing undue stress on the cylinders. If repeated too frequently, this stress can weaken the cylinder components and eventually cause engine failure.



**Figure 7-9.** Engine power output is indicated on the manifold pressure gauge.

A pilot can avoid conditions that overstress the cylinders by being constantly aware of the rpm, especially when increasing the manifold pressure. Consult the manufacturer's recommendations for power settings of a particular engine to maintain the proper relationship between manifold pressure and rpm.

When both manifold pressure and rpm need to be changed, avoid engine overstress by making power adjustments in the proper order:

- When power settings are being decreased, reduce manifold pressure before reducing rpm. If rpm is reduced before manifold pressure, manifold pressure automatically increases, possibly exceeding the manufacturer's tolerances.
- When power settings are being increased, reverse the order—increase rpm first, then manifold pressure.
- To prevent damage to radial engines, minimize operating time at maximum rpm and manifold pressure, and avoid operation at maximum rpm and low manifold pressure.

The engine and/or airframe manufacturer's recommendations should be followed to prevent severe wear, fatigue, and damage to high-performance reciprocating engines.

The operators of aircraft with variable pitch propellers should be aware that in certain instances of propeller overspeed, the airspeed necessary to maintain level flight may be different than the speed associated with engine-out best glide speed. The appropriate emergency procedures should be followed to mitigate the emergency situation in the event of a propeller overspeed; however, pilots should be aware that some reduction in airspeed may result in the ability for continued safe flight and landing. The determination of an airspeed that is more suitable than engine-out best glide speed should only be conducted at a safe altitude when the pilot has time to determine an alternative course of action other than landing immediately.

### Induction Systems

The induction system brings in air from the outside, mixes it with fuel, and delivers the fuel-air mixture to the cylinder where combustion occurs. Outside air enters the induction system through an intake port on the front of the engine cowling. This port normally contains an air filter that inhibits the entry of dust and other foreign objects. Since the filter may occasionally become clogged, an alternate source of air must be available. Usually, the alternate air comes from inside the engine cowling, where it bypasses a clogged air filter. Some alternate air sources function automatically, while others operate manually.

Two types of induction systems are commonly used in small aircraft engines:

- 1. The carburetor system mixes the fuel and air in the carburetor before this mixture enters the intake manifold.
- 2. The fuel injection system mixes the fuel and air immediately before entry into each cylinder or injects fuel directly into each cylinder.

## **Carburetor Systems**

Aircraft carburetors are separated into two categories: floattype carburetors and pressure-type carburetors. Float-type carburetors, complete with idling, accelerating, mixture control, idle cutoff, and power enrichment systems, are the most common of the two carburetor types. Pressure-type carburetors are usually not found on small aircraft. The basic difference between a float-type and a pressure-type carburetor is the delivery of fuel. The pressure-type carburetor delivers fuel under pressure by a fuel pump.

In the operation of the float-type carburetor system, the outside air first flows through an air filter, usually located at an air intake in the front part of the engine cowling. This filtered air flows into the carburetor and through a venturi, a narrow throat in the carburetor. When the air flows through the venturi, a low-pressure area is created that forces the fuel to flow through a main fuel jet located at the throat. The fuel then flows into the airstream where it is mixed with the flowing air. [*Figure 7-10*]

The fuel-air mixture is then drawn through the intake manifold and into the combustion chambers where it is ignited. The float-type carburetor acquires its name from a float that rests on fuel within the float chamber. A needle attached to the float opens and closes an opening at the bottom of the carburetor bowl. This meters the amount of fuel entering into the carburetor, depending upon the position of the float, which is controlled by the level of fuel in the float chamber. When the level of the fuel forces the float to rise, the needle valve closes the fuel opening and shuts off the fuel flow to the carburetor. The needle valve opens again when the engine requires additional fuel. The flow of the fuel-air mixture to the combustion chambers is regulated by the throttle valve, which is controlled by the throttle in the flight deck.

The float-type carburetor has several distinct disadvantages. First, they do not function well during abrupt maneuvers. Secondly, the discharge of fuel at low pressure leads to incomplete vaporization and difficulty in discharging fuel into some types of supercharged systems. The chief disadvantage of the float-type carburetor, however, is its icing tendency. Since the float-type carburetor must discharge fuel at a point of low pressure, the discharge nozzle must be located at the venturi throat, and the throttle valve must be on the engine side of the discharge nozzle. This means that the drop in temperature due to fuel vaporization takes place within the venturi. As a result, ice readily forms in the venturi and on the throttle valve.

A pressure-type carburetor discharges fuel into the airstream at a pressure well above atmospheric pressure. This results in better vaporization and permits the discharge of fuel into the airstream on the engine side of the throttle valve. With the discharge nozzle in this position fuel vaporization takes place after the air has passed through the throttle valve and at a point where the drop in temperature is offset by heat from the engine. Thus, the danger of fuel vaporization icing is practically eliminated. The effects of rapid maneuvers and rough air on the pressure-type carburetors are negligible, since their fuel chambers remain filled under all operating conditions.

## Mixture Control

Carburetors are normally calibrated at sea-level air pressure where the correct fuel-air mixture ratio is established with the mixture control set in the FULL RICH position. However, as altitude increases, the density of air entering the carburetor decreases, while the density of the fuel remains the same. This creates a progressively richer mixture that can result in engine roughness and an appreciable loss of power. The roughness normally is due to spark plug fouling from excessive carbon buildup on the plugs. Carbon buildup occurs because the rich mixture lowers the temperature inside the cylinder, inhibiting complete combustion of the fuel. This condition may occur during the runup prior to takeoff at high-elevation airports and during climbs or cruise flight at high altitudes. To maintain the correct fuel-air mixture, the mixture must be leaned using the mixture control. Leaning the mixture decreases fuel flow, which compensates for the decreased air density at high altitude.

During a descent from high altitude, the fuel-air mixture must be enriched, or it may become too lean. An overly lean mixture causes detonation, which may result in rough engine operation, overheating, and/or a loss of power. The best way to maintain the proper fuel-air mixture is to monitor the engine temperature and enrich the mixture as needed. Proper mixture control and better fuel economy for fuel-injected engines can be achieved by using an exhaust gas temperature (EGT) gauge. Since the process of adjusting the mixture can vary from one aircraft to another, it is important to refer to the airplane flight manual (AFM) or the POH to determine the specific procedures for a given aircraft.

## **Carburetor Icing**

As mentioned earlier, one disadvantage of the float-type carburetor is its icing tendency. Carburetor ice occurs due to the effect of fuel vaporization and the decrease in air pressure in the venturi, which causes a sharp temperature drop in the carburetor. If water vapor in the air condenses when the carburetor temperature is at or below freezing, ice may form on internal surfaces of the carburetor, including the throttle valve. [Figure 7-11]

The reduced air pressure, as well as the vaporization of fuel, contributes to the temperature decrease in the carburetor. Ice generally forms in the vicinity of the throttle valve and in the venturi throat. This restricts the flow of the fuel-air mixture and reduces power. If enough ice builds up, the engine may cease to operate. Carburetor ice is most likely to occur when temperatures are below 70 degrees Fahrenheit (°F) or 21 degrees Celsius (°C) and the relative humidity is above 80 percent. Due to the sudden cooling that takes place in the carburetor, icing can occur even in outside air temperatures as high as 100 °F (38 °C) and humidity as low as 50 percent. This temperature drop can be as much as 60 to 70 absolute (versus relative) Fahrenheit degrees (70 x 100/180 = 38.89

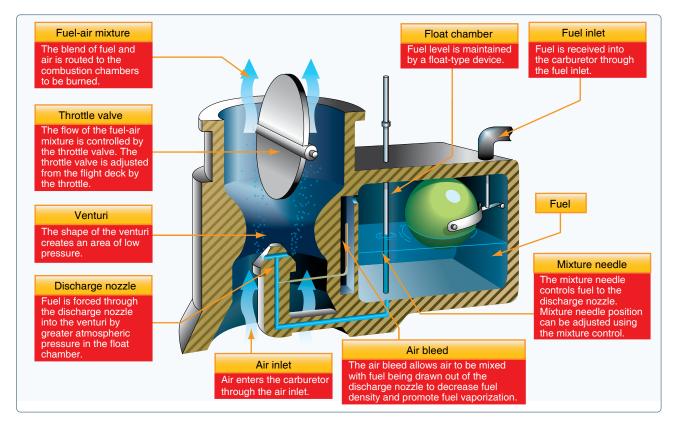
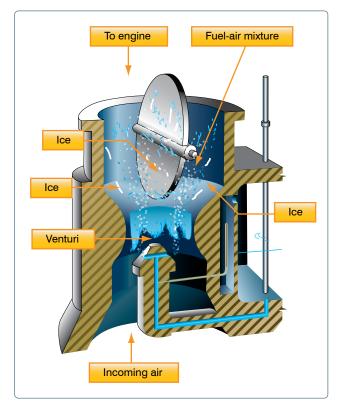


Figure 7-10. *Float-type carburetor*.

Celsius degrees) (Remember there are 180 Fahrenheit degrees from freezing to boiling versus 100 degrees for the Celsius scale.) Therefore, an outside air temperature of 100 F (38 C), a temperature drop of an absolute 70 F degrees (38.89 Celsius degrees) results in an air temperature in the carburetor of 30 F (-1 C). [Figure 7-12]

The first indication of carburetor icing in an aircraft with a fixed-pitch propeller is a decrease in engine rpm, which may be followed by engine roughness. In an aircraft with a constant-speed propeller, carburetor icing is usually indicated by a decrease in manifold pressure, but no reduction in rpm. Propeller pitch is automatically adjusted to compensate for loss of power. Thus, a constant rpm is maintained. Although carburetor ice can occur during any phase of flight, it is particularly dangerous when using reduced power during a descent. Under certain conditions, carburetor ice could build unnoticed until power is added. To combat the effects of carburetor ice, engines with float-type carburetors employ a carburetor heat system.



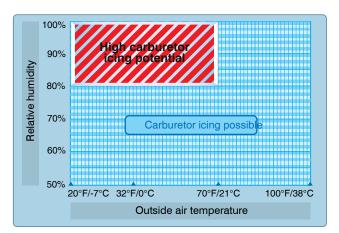
**Figure 7-11.** *The formation of carburetor ice may reduce or block fuel-air flow to the engine.* 

# Carburetor Heat

Carburetor heat is an anti-icing system that preheats the air before it reaches the carburetor and is intended to keep the fuel-air mixture above freezing to prevent the formation of carburetor ice. Carburetor heat can be used to melt ice that has already formed in the carburetor if the accumulation is not too great, but using carburetor heat as a preventative measure is the better option. Additionally, carburetor heat may be used as an alternate air source if the intake filter clogs, such as in sudden or unexpected airframe icing conditions. The carburetor heat should be checked during the engine runup. When using carburetor heat, follow the manufacturer's recommendations.

The use of carburetor heat causes a decrease in engine power, sometimes up to 15 percent, because the heated air is less dense than the outside air that had been entering the engine. This enriches the mixture. When ice is present in an aircraft with a fixed-pitch propeller and carburetor heat is being used, there is a decrease in rpm, followed by a gradual increase in rpm as the ice melts. The engine also should run more smoothly after the ice has been removed. If ice is not present, the rpm decreases and then remains constant. When carburetor heat is used on an aircraft with a constant-speed propeller and ice is present, a decrease in the manifold pressure is noticed, followed by a gradual increase. If carburetor icing is not present, the gradual increase in manifold pressure is not apparent until the carburetor heat is turned off.

Since the use of carburetor heat tends to reduce the output of the engine and to increase the operating temperature, carburetor heat should not be used when full power is required (as during takeoff) or during normal engine operation, except to check for the presence of, or to remove, carburetor ice.



**Figure 7-12.** Although carburetor ice is most likely to form when the temperature and humidity are in ranges indicated by this chart, carburetor icing is possible under conditions not depicted.

#### **Outside Air Temperature Gauge**

Most aircraft are also equipped with an outside air temperature (OAT) gauge calibrated in both degrees Celsius and Fahrenheit. It provides the outside or ambient air temperature for calculating true airspeed and is useful in detecting potential icing conditions.

#### **Fuel Injection Systems**

In a fuel injection system, the fuel is injected directly into the cylinders, or just ahead of the intake valve. The air intake for the fuel injection system is similar to that used in a carburetor system, with an alternate air source located within the engine cowling. This source is used if the external air source is obstructed. The alternate air source is usually operated automatically, with a backup manual system that can be used if the automatic feature malfunctions.

A fuel injection system usually incorporates six basic components: an engine-driven fuel pump, a fuel-air control unit, a fuel manifold (fuel distributor), discharge nozzles, an auxiliary fuel pump, and fuel pressure/flow indicators. *[Figure 7-13]* 

The auxiliary fuel pump provides fuel under pressure to the fuel-air control unit for engine starting and/or emergency use. After starting, the engine-driven fuel pump provides fuel under pressure from the fuel tank to the fuel-air control unit. This control unit, which essentially replaces the carburetor, meters fuel based on the mixture control setting and sends it to the fuel manifold valve at a rate controlled by the throttle. After reaching the fuel manifold valve, the fuel is distributed to the individual fuel discharge nozzles. The discharge nozzles, which are located in each cylinder head, inject the fuel-air mixture directly into each cylinder intake port.

A fuel injection system is considered to be less susceptible to icing than a carburetor system, but impact icing on the air intake is a possibility in either system. Impact icing occurs when ice forms on the exterior of the aircraft and blocks openings, such as the air intake for the injection system.

The following are advantages of using fuel injection:

- Reduction in evaporative icing
- Better fuel flow
- Faster throttle response
- Precise control of mixture
- Better fuel distribution
- Easier cold weather starts

The following are disadvantages of using fuel injection:

- Difficulty in starting a hot engine
- Vapor locks during ground operations on hot days
- Problems associated with restarting an engine that quits because of fuel starvation

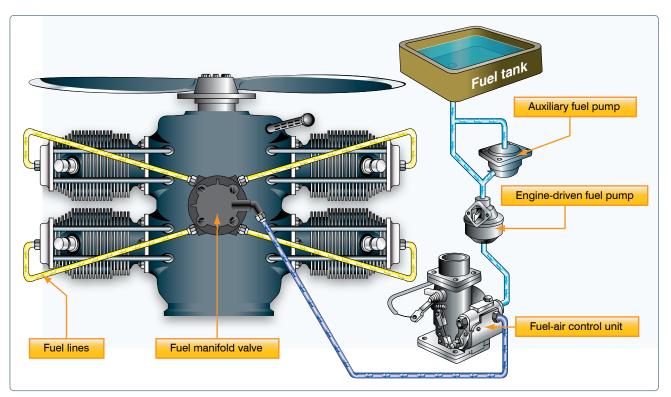


Figure 7-13. Fuel injection system.

# Superchargers and Turbosuperchargers

To increase an engine's horsepower, manufacturers have developed forced induction systems called supercharger and turbosupercharger systems. They both compress the intake air to increase its density. The key difference lies in the power supply. A supercharger relies on an engine-driven air pump or compressor, while a turbocharger gets its power from the exhaust stream that runs through a turbine, which in turn spins the compressor. Aircraft with these systems have a manifold pressure gauge, which displays MAP within the engine's intake manifold.

#### Superchargers

A supercharger is an engine-driven air pump or compressor that provides compressed air to the engine to provide additional pressure to the induction air so that the engine can produce additional power. It increases manifold pressure and forces the fuel-air mixture into the cylinders. Higher manifold pressure increases the density of the fuel-air mixture and increases the power an engine can produce. With a normally aspirated engine, it is not possible to have manifold pressure higher than the existing atmospheric pressure. A supercharger is capable of boosting manifold pressure above 30 "Hg.

#### Turbosuperchargers

The most efficient method of increasing horsepower in an engine is by using a turbosupercharger or turbocharger. Installed on an engine, this booster uses the engine's exhaust gases to drive an air compressor to increase the pressure of the air going into the engine through the carburetor or fuel injection system to boost power at higher altitude.

The major disadvantage of the gear-driven supercharger—use of a large amount of the engine's power output for the amount of power increase produced—is avoided with a turbocharger because turbochargers are powered by an engine's exhaust gases. This means a turbocharger recovers energy from hot exhaust gases that would otherwise be lost.

A second advantage of turbochargers over superchargers is the ability to maintain control over an engine's rated sealevel horsepower from sea level up to the engine's critical altitude. Critical altitude is the maximum altitude at which a turbocharged engine can produce its rated horsepower. Above the critical altitude, power output begins to decrease like it does for a normally aspirated engine. Turbochargers increase the pressure of the engine's induction air, which allows the engine to develop sea level or greater horsepower at higher altitudes. A turbocharger is comprised of two main elements: a compressor and turbine. The compressor section houses an impeller that turns at a high rate of speed. As induction air is drawn across the impeller blades, the impeller accelerates the air, allowing a large volume of air to be drawn into the compressor housing. The impeller's action subsequently produces high-pressure, high-density air that is delivered to the engine. To turn the impeller, the engine's exhaust gases are used to drive a turbine wheel that is mounted on the opposite end of the impeller's drive shaft. By directing different amounts of exhaust gases to flow over the turbine, more energy can be extracted, causing the impeller to deliver more compressed air to the engine. The waste gate, essentially an adjustable butterfly valve installed in the exhaust system, is used to vary the mass of exhaust gas flowing into the turbine. When closed, most of the exhaust gases from the engine are forced to flow through the turbine. When open, the exhaust gases are allowed to bypass the turbine by flowing directly out through the engine's exhaust pipe. [Figure 7-15]

Since the temperature of a gas rises when it is compressed, turbocharging causes the temperature of the induction air to increase. To reduce this temperature and lower the risk of detonation, many turbocharged engines use an intercooler. This small heat exchanger uses outside air to cool the hot compressed air before it enters the fuel metering device.

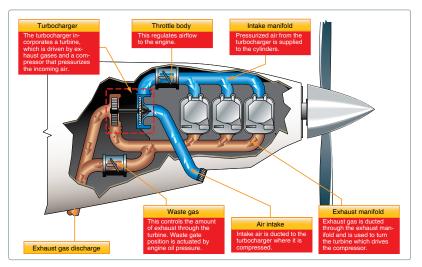


Figure 7-15. Turbocharger components.

# **Ignition System**

In a spark ignition engine, the ignition system provides a spark that ignites the fuel-air mixture in the cylinders and is made up of magnetos, spark plugs, high-tension leads, and an ignition switch. [*Figure 7-16*]

A magneto uses a permanent magnet to generate an electrical current completely independent of the aircraft's electrical system. The magneto generates sufficiently high voltage to jump a spark across the spark plug gap in each cylinder. The system begins to fire when the starter is engaged and the crankshaft begins to turn. It continues to operate whenever the crankshaft is rotating.

Most standard certificated aircraft incorporate a dual ignition system with two individual magnetos, separate sets of wires, and spark plugs to increase reliability of the ignition system. Each magneto operates independently to fire one of the two spark plugs in each cylinder. The firing of two spark plugs improves combustion of the fuel-air mixture and results in a slightly higher power output. If one of the magnetos fails, the other is unaffected. The engine continues to operate normally, although a slight decrease in engine power can be expected. The same is true if one of the two spark plugs in a cylinder fails. The operation of the magneto is controlled in the flight deck by the ignition switch. The switch has five positions:

- 1. OFF
- 2. R (right)
- 3. L (left)
- 4. BOTH
- 5. START

With RIGHT or LEFT selected, only the associated magneto is activated. The system operates on both magnetos when BOTH is selected.

A malfunctioning ignition system can be identified during the pretakeoff check by observing the decrease in rpm that occurs when the ignition switch is first moved from BOTH to RIGHT and then from BOTH to LEFT. A small decrease in engine rpm is normal during this check. The permissible decrease is listed in the AFM or POH. If the engine stops running when switched to one magneto or if the rpm drop exceeds the allowable limit, do not fly the aircraft until the problem is corrected. The cause could be fouled plugs, broken or shorted wires between the magneto and the plugs, or improperly timed firing of the plugs. It should be noted that "no drop" in rpm is not normal, and in that instance, the aircraft should not be flown.

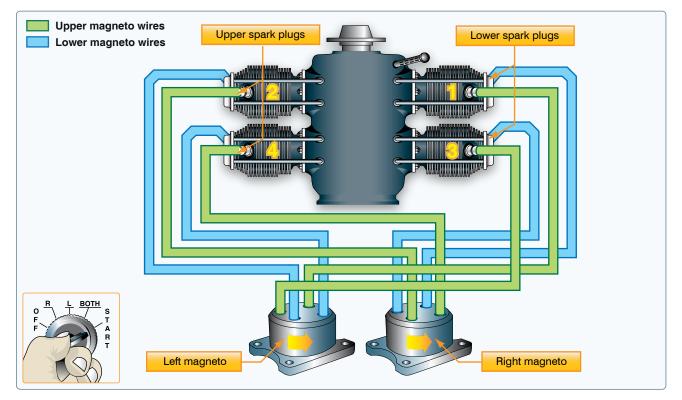


Figure 7-16. Ignition system components.

Following engine shutdown, turn the ignition switch to the OFF position. Even with the battery and master switches OFF, the engine can fire and turn over if the ignition switch is left ON and the propeller is moved because the magneto requires no outside source of electrical power. Be aware of the potential for serious injury in this situation.

Even with the ignition switch in the OFF position, if the ground wire between the magneto and the ignition switch becomes disconnected or broken, the engine could accidentally start if the propeller is moved with residual fuel in the cylinder. If this occurs, the only way to stop the engine is to move the mixture lever to the idle cutoff position, then have the system checked by a qualified AMT.

### **Oil Systems**

The engine oil system performs several important functions:

- Lubrication of the engine's moving parts
- Cooling of the engine by reducing friction
- Removing heat from the cylinders
- Providing a seal between the cylinder walls and pistons
- Carrying away contaminants

Reciprocating engines use either a wet-sump or a dry-sump oil system. In a wet-sump system, the oil is located in a sump that is an integral part of the engine. In a dry-sump system, the oil is contained in a separate tank and circulated through the engine by pumps. [Figure 7-17]

The main component of a wet-sump system is the oil pump, which draws oil from the sump and routes it to the engine. After the oil passes through the engine, it returns to the sump. In some engines, additional lubrication is supplied by the rotating crankshaft, which splashes oil onto portions of the engine.

An oil pump also supplies oil pressure in a dry-sump system, but the source of the oil is located external to the engine in a separate oil tank. After oil is routed through the engine, it is pumped from the various locations in the engine back to the oil tank by scavenge pumps. Dry-sump systems allow for a greater volume of oil to be supplied to the engine, which makes them more suitable for very large reciprocating engines.

The oil pressure gauge provides a direct indication of the oil system operation. It ensures the pressure in pounds per square inch (psi) of the oil supplied to the engine. Green indicates the normal operating range, while red indicates the minimum and maximum pressures. There should be an indication of oil pressure during engine start. Refer to the AFM/POH for manufacturer limitations.

The oil temperature gauge measures the temperature of oil. A green area shows the normal operating range, and the red line indicates the maximum allowable temperature. Unlike oil pressure, changes in oil temperature occur more slowly. This is particularly noticeable after starting a cold engine, when it may take several minutes or longer for the gauge to show any increase in oil temperature.

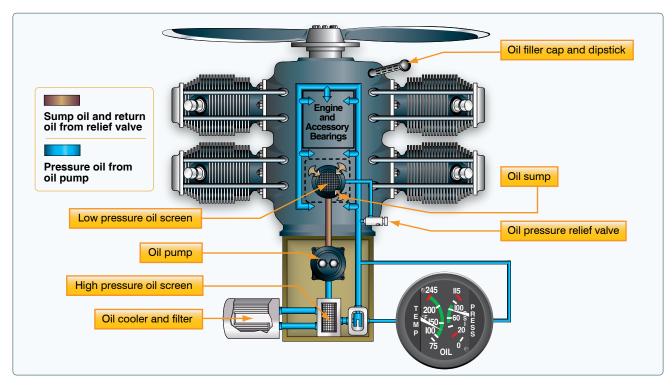


Figure 7-17. Wet-sump oil system.

Check oil temperature periodically during flight especially when operating in high or low ambient air temperature. High oil temperature indications may signal a plugged oil line, a low oil quantity, a blocked oil cooler, or a defective temperature gauge. Low oil temperature indications may signal improper oil viscosity during cold weather operations.

The oil filler cap and dipstick (for measuring the oil quantity) are usually accessible through a panel in the engine cowling. If the quantity does not meet the manufacturer's recommended operating levels, oil should be added. The AFM/POH or placards near the access panel provide information about the correct oil type and weight, as well as the minimum and maximum oil quantity. *[Figure 7-18]* 

# **Engine Cooling Systems**

The burning fuel within the cylinders produces intense heat, most of which is expelled through the exhaust system. Much of the remaining heat, however, must be removed, or at least dissipated, to prevent the engine from overheating. Otherwise, the extremely high engine temperatures can lead to loss of power, excessive oil consumption, detonation, and serious engine damage.

While the oil system is vital to the internal cooling of the engine, an additional method of cooling is necessary for the engine's external surface. Most small aircraft are air cooled, although some are liquid cooled.

Air cooling is accomplished by air flowing into the engine compartment through openings in front of the engine cowling. Baffles route this air over fins attached to the engine cylinders, and other parts of the engine, where the air absorbs the engine heat. Expulsion of the hot air takes place through one or more openings in the lower, aft portion of the engine cowling. *[Figure 7-19]* 



**Figure 7-18.** *Always check the engine oil level during the preflight inspection.* 

The outside air enters the engine compartment through an inlet behind the propeller hub. Baffles direct it to the hottest parts of the engine, primarily the cylinders, which have fins that increase the area exposed to the airflow.

The air cooling system is less effective during ground operations, takeoffs, go-arounds, and other periods of highpower, low-airspeed operation. Conversely, high-speed descents provide excess air and can shock cool the engine, subjecting it to abrupt temperature fluctuations.

Operating the engine at higher than its designed temperature can cause loss of power, excessive oil consumption, and detonation. It will also lead to serious permanent damage, such as scoring the cylinder walls, damaging the pistons and rings, and burning and warping the valves. Monitoring the flight deck engine temperature instruments aids in avoiding high operating temperature.

Under normal operating conditions in aircraft not equipped with cowl flaps, the engine temperature can be controlled by changing the airspeed or the power output of the engine. High engine temperatures can be decreased by increasing the airspeed and/or reducing the power.

The oil temperature gauge gives an indirect and delayed indication of rising engine temperature, but can be used for determining engine temperature if this is the only means available.

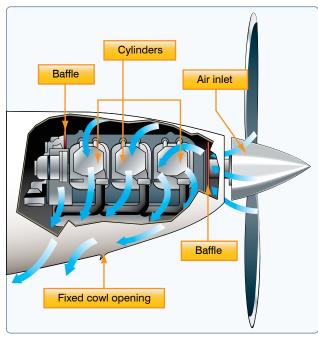


Figure 7-19. Outside air aids in cooling the engine.

Most aircraft are equipped with a cylinder-head temperature gauge that indicates a direct and immediate cylinder temperature change. This instrument is calibrated in degrees Celsius or Fahrenheit and is usually color coded with a green arc to indicate the normal operating range. A red line on the instrument indicates maximum allowable cylinder head temperature.

To avoid excessive cylinder head temperatures, increase airspeed, enrich the fuel-air mixture, and/or reduce power. Any of these procedures help to reduce the engine temperature. On aircraft equipped with cowl flaps, use the cowl flap positions to control the temperature. Cowl flaps are hinged covers that fit over the opening through which the hot air is expelled. If the engine temperature is low, the cowl flaps can be closed, thereby restricting the flow of expelled hot air and increasing engine temperature. If the engine temperature is high, the cowl flaps can be opened to permit a greater flow of air through the system, thereby decreasing the engine temperature.

## **Exhaust Systems**

Engine exhaust systems vent the burned combustion gases overboard, provide heat for the cabin, and defrost the windscreen. An exhaust system has exhaust piping attached to the cylinders, as well as a muffler and a muffler shroud. The exhaust gases are pushed out of the cylinder through the exhaust valve and then through the exhaust pipe system to the atmosphere.

For cabin heat, outside air is drawn into the air inlet and is ducted through a shroud around the muffler. The muffler is heated by the exiting exhaust gases and, in turn, heats the air around the muffler. This heated air is then ducted to the cabin for heat and defrost applications. The heat and defrost are controlled in the flight deck and can be adjusted to the desired level.

Exhaust gases contain large amounts of carbon monoxide, which is odorless and colorless. Carbon monoxide is deadly, and its presence is virtually impossible to detect. To ensure that exhaust gases are properly expelled, the exhaust system must be in good condition and free of cracks.

Some exhaust systems have an EGT probe. This probe transmits the EGT to an instrument in the flight deck. The EGT gauge measures the temperature of the gases at the exhaust manifold. This temperature varies with the ratio of fuel to air entering the cylinders and can be used as a basis for regulating the fuel-air mixture. The EGT gauge is highly accurate in indicating the correct fuel-air mixture setting. When using the EGT to aid in leaning the fuel-air mixture, fuel consumption can be reduced. For specific procedures, refer to the manufacturer's recommendations for leaning the fuel-air mixture.

# **Starting System**

Most small aircraft use a direct-cranking electric starter system. This system consists of a source of electricity, wiring, switches, and solenoids to operate the starter and a starter motor. Most aircraft have starters that automatically engage and disengage when operated, but some older aircraft have starters that are mechanically engaged by a lever actuated by the pilot. The starter engages the aircraft flywheel, rotating the engine at a speed that allows the engine to start and maintain operation.

Electrical power for starting is usually supplied by an onboard battery, but can also be supplied by external power through an external power receptacle. When the battery switch is turned on, electricity is supplied to the main power bus bar through the battery solenoid. Both the starter and the starter switch draw current from the main bus bar, but the starter will not operate until the starting solenoid is energized by the starter switch being turned to the "start" position. When the starter switch is released from the "start" position, the solenoid removes power from the starter motor. The starter motor is protected from being driven by the engine through a clutch in the starter drive that allows the engine to run faster than the starter motor. [*Figure 7-20*]

When starting an engine, the rules of safety and courtesy should be strictly observed. One of the most important safety rules is to ensure there is no one near the propeller prior to starting the engine. In addition, the wheels should be chocked and the brakes set to avoid hazards caused by unintentional movement. To avoid damage to the propeller and property, the aircraft should be in an area where the propeller will not stir up gravel or dust.

## Combustion

During normal combustion, the fuel-air mixture burns in a very controlled and predictable manner. In a spark ignition engine, the process occurs in a fraction of a second. The mixture actually begins to burn at the point where it is ignited by the spark plugs. It then burns away from the plugs until it is completely consumed. This type of combustion causes a smooth build-up of temperature and pressure and ensures that the expanding gases deliver the maximum force to the piston at exactly the right time in the power stroke.

Detonation is an uncontrolled, explosive ignition of the fuel-air mixture within the cylinder's combustion chamber. It causes excessive temperatures and pressures which, if not corrected, can quickly lead to failure of the piston, cylinder, or valves. In less severe cases, detonation causes engine overheating, roughness, or loss of power.

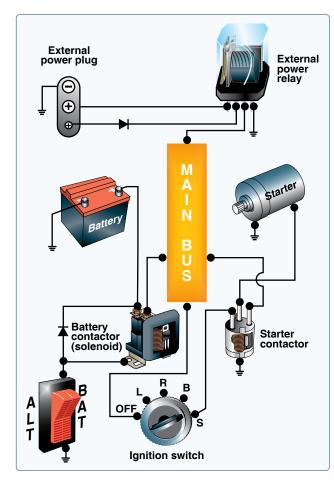


Figure 7-20. Typical starting circuit.

Detonation is characterized by high cylinder head temperatures and is most likely to occur when operating at high power settings. Common operational causes of detonation are:

- Use of a lower fuel grade than that specified by the aircraft manufacturer
- Operation of the engine with extremely high manifold pressures in conjunction with low rpm
- Operation of the engine at high power settings with an excessively lean mixture
- Maintaining extended ground operations or steep climbs in which cylinder cooling is reduced

Detonation may be avoided by following these basic guidelines during the various phases of ground and flight operations:

- Ensure that the proper grade of fuel is used.
- Keep the cowl flaps (if available) in the full-open position while on the ground to provide the maximum airflow through the cowling.
- Use an enriched fuel mixture, as well as a shallow climb angle, to increase cylinder cooling during takeoff and initial climb.

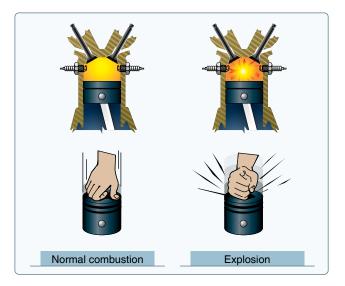


Figure 7-21. Normal combustion and explosive combustion.

- Avoid extended, high power, steep climbs.
- Develop the habit of monitoring the engine instruments to verify proper operation according to procedures established by the manufacturer.

Preignition occurs when the fuel-air mixture ignites prior to the engine's normal ignition event. Premature burning is usually caused by a residual hot spot in the combustion chamber, often created by a small carbon deposit on a spark plug, a cracked spark plug insulator, or other damage in the cylinder that causes a part to heat sufficiently to ignite the fuel-air charge. Preignition causes the engine to lose power and produces high operating temperature. As with detonation, preignition may also cause severe engine damage because the expanding gases exert excessive pressure on the piston while still on its compression stroke.

Detonation and preignition often occur simultaneously and one may cause the other. Since either condition causes high engine temperature accompanied by a decrease in engine performance, it is often difficult to distinguish between the two. Using the recommended grade of fuel and operating the engine within its proper temperature, pressure, and rpm ranges reduce the chance of detonation or preignition.

# **Airframe Systems**

Fuel, electrical, hydraulic, and oxygen systems make up the airframe systems.

# **Fuel Systems**

The fuel system is designed to provide an uninterrupted flow of clean fuel from the fuel tanks to the engine. The fuel must be available to the engine under all conditions of engine power, altitude, attitude, and during all approved flight maneuvers. Two common classifications apply to fuel systems in small aircraft: gravity-feed and fuel-pump systems.

## **Gravity-Feed System**

The gravity-feed system utilizes the force of gravity to transfer the fuel from the tanks to the engine. For example, on high-wing airplanes, the fuel tanks are installed in the wings. This places the fuel tanks above the carburetor, and the fuel is gravity fed through the system and into the carburetor. If the design of the aircraft is such that gravity cannot be used to transfer fuel, fuel pumps are installed. For example, on low-wing airplanes, the fuel tanks in the wings are located below the carburetor. [*Figure 7-30*]

## **Fuel-Pump System**

Aircraft with fuel-pump systems have two fuel pumps. The main pump system is engine driven with an electricallydriven auxiliary pump provided for use in engine starting and in the event the engine pump fails. The auxiliary pump, also known as a boost pump, provides added reliability to the fuel system. The electrically-driven auxiliary pump is controlled by a switch in the flight deck.

## **Fuel Primer**

Both gravity-feed and fuel-pump systems may incorporate a fuel primer into the system. The fuel primer is used to draw fuel from the tanks to vaporize fuel directly into the cylinders prior to starting the engine. During cold weather, when engines are difficult to start, the fuel primer helps because there is not enough heat available to vaporize the fuel in the carburetor. It is important to lock the primer in place when it is not in use. If the knob is free to move, it may vibrate out of position during flight which may cause an excessively rich fuel-air mixture. To avoid overpriming, read the priming instructions for the aircraft.

## **Fuel Tanks**

The fuel tanks, normally located inside the wings of an airplane, have a filler opening on top of the wing through which they can be filled. A filler cap covers this opening.

The tanks are vented to the outside to maintain atmospheric pressure inside the tank. They may be vented through the filler cap or through a tube extending through the surface of the wing. Fuel tanks also include an overflow drain that may stand alone or be collocated with the fuel tank vent. This allows fuel to expand with increases in temperature without damage to the tank itself. If the tanks have been filled on a hot day, it is not unusual to see fuel coming from the overflow drain.

## **Fuel Gauges**

The fuel quantity gauges indicate the amount of fuel measured by a sensing unit in each fuel tank and is displayed in gallons or pounds. Aircraft certification rules require accuracy in fuel gauges only when they read "empty." Any reading other than "empty" should be verified. Do not depend solely on the accuracy of the fuel quantity gauges. Always visually check the fuel level in each tank during the preflight inspection, and then compare it with the corresponding fuel quantity indication.

If a fuel pump is installed in the fuel system, a fuel pressure gauge is also included. This gauge indicates the pressure in the fuel lines. The normal operating pressure can be found in the AFM/POH or on the gauge by color coding.

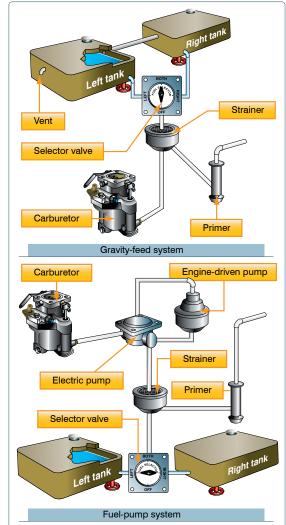


Figure 7-30. Gravity-feed and fuel-pump systems.

#### Fuel Strainers, Sumps, and Drains

After leaving the fuel tank and before it enters the carburetor, the fuel passes through a strainer that removes any moisture and other sediments in the system. Since these contaminants are heavier than aviation fuel, they settle in a sump at the bottom of the strainer assembly. A sump is a low point in a fuel system and/or fuel tank. The fuel system may contain a sump, a fuel strainer, and fuel tank drains, which may be collocated.

The fuel strainer should be drained before each flight. Fuel samples should be drained and checked visually for water and contaminants.

Water in the sump is hazardous because in cold weather the water can freeze and block fuel lines. In warm weather, it can flow into the carburetor and stop the engine. If water is present in the sump, more water in the fuel tanks is probable, and they should be drained until there is no evidence of water. Never take off until all water and contaminants have been removed from the engine fuel system.

Because of the variation in fuel systems, become thoroughly familiar with the systems that apply to the aircraft being flown. Consult the AFM/POH for specific operating procedures.

#### **Fuel Grades**

Aviation gasoline (AVGAS) is identified by an octane or performance number (grade), which designates the antiknock value or knock resistance of the fuel mixture in the engine cylinder. The higher the grade of gasoline, the more pressure the fuel can withstand without detonating. Lower grades of fuel are used in lower-compression engines because these fuels ignite at a lower temperature. Higher grades are used in higher-compression engines because they ignite at higher temperatures, but not prematurely. If the proper grade of fuel is not available, use the next higher grade as a substitute. Never use a grade lower than recommended. This can cause the cylinder head temperature and engine oil temperature to exceed their normal operating ranges, which may result in detonation.

Several grades of AVGAS are available. Care must be exercised to ensure that the correct aviation grade is being used for the specific type of engine. The proper fuel grade is stated in the AFM/POH, on placards in the flight deck, and next to the filler caps. Automobile gas should NEVER be used in aircraft engines unless the aircraft has been modified with a Supplemental Type Certificate (STC) issued by the Federal Aviation Administration (FAA).

The current method identifies AVGAS for aircraft with reciprocating engines by the octane and performance number, along with the abbreviation AVGAS. These aircraft use AVGAS 80, 100, and 100LL. Although AVGAS 100LL

performs the same as grade 100, the "LL" indicates it has a low lead content. Fuel for aircraft with turbine engines is classified as JET A, JET A-1, and JET B. Jet fuel is basically kerosene and has a distinctive kerosene smell. Since use of the correct fuel is critical, dyes are added to help identify the type and grade of fuel. [*Figure 7-32*]

In addition to the color of the fuel itself, the color-coding system extends to decals and various airport fuel handling equipment. For example, all AVGAS is identified by name, using white letters on a red background. In contrast, turbine fuels are identified by white letters on a black background.

Special Airworthiness Information Bulleting (SAIB) NE-11-15 advises that grade 100VLL AVGAS is acceptable for use on aircraft and engines. 100VLL meets all performance requirements of grades 80, 91, 100, and 100LL; meets the approved operating limitations for aircraft and engines certificated to operate with these other grades of AVGAS; and is basically identical to 100LL AVGAS. The lead content of 100VLL is reduced by about 19 percent. 100VLL is blue like 100LL and virtually indistinguishable.

#### **Fuel Contamination**

Accidents attributed to powerplant failure from fuel contamination have often been traced to:

- Inadequate preflight inspection by the pilot
- Servicing aircraft with improperly filtered fuel from small tanks or drums
- Storing aircraft with partially filled fuel tanks
- Lack of proper maintenance

Fuel should be drained from the fuel strainer quick drain and from each fuel tank sump into a transparent container and then checked for dirt and water. When the fuel strainer is being drained, water in the tank may not appear until all the fuel has been drained from the lines leading to the tank. This indicates that water remains in the tank and is not forcing the fuel out of the fuel lines leading to the fuel strainer. Therefore, drain enough fuel from the fuel strainer to be certain that fuel is being drained from the tank. The amount depends on

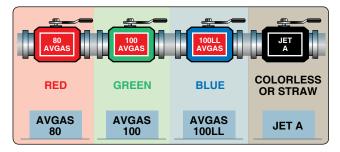


Figure 7-32. Aviation fuel color-coding system.

the length of fuel line from the tank to the drain. If water or other contaminants are found in the first sample, drain further samples until no trace appears.

Water may also remain in the fuel tanks after the drainage from the fuel strainer has ceased to show any trace of water. This residual water can be removed only by draining the fuel tank sump drains.

Water is the principal fuel contaminant. Suspended water droplets in the fuel can be identified by a cloudy appearance of the fuel, or by the clear separation of water from the colored fuel, which occurs after the water has settled to the bottom of the tank. As a safety measure, the fuel sumps should be drained before every flight during the preflight inspection.

Fuel tanks should be filled after each flight or after the last flight of the day to prevent moisture condensation within the tank. To prevent fuel contamination, avoid refueling from cans and drums.

In remote areas or in emergency situations, there may be no alternative to refueling from sources with inadequate anticontamination systems. While a chamois skin and funnel may be the only possible means of filtering fuel, using them is hazardous. Remember, the use of a chamois does not always ensure decontaminated fuel. Worn-out chamois do not filter water; neither will a new, clean chamois that is already water-wet or damp. Most imitation chamois skins do not filter water.

#### **Fuel System Icing**

Ice formation in the aircraft fuel system results from the presence of water in the fuel system. This water may be undissolved or dissolved. One condition of undissolved water is entrained water that consists of minute water particles suspended in the fuel. This may occur as a result of mechanical agitation of free water or conversion of dissolved water through temperature reduction. Entrained water settles out in time under static conditions and may or may not be drained during normal servicing, depending on the rate at which it is converted to free water. In general, it is not likely that all entrained water can ever be separated from fuel under field conditions. The settling rate depends on a series of factors including temperature, quiescence, and droplet size.

The droplet size varies depending upon the mechanics of formation. Usually, the particles are so small as to be invisible to the naked eye, but in extreme cases, can cause slight haziness in the fuel. Water in solution cannot be removed except by dehydration or by converting it through temperature reduction to entrained, then to free water. Another condition of undissolved water is free water that may be introduced as a result of refueling or the settling of entrained water that collects at the bottom of a fuel tank. Free water is usually present in easily detected quantities at the bottom of the tank, separated by a continuous interface from the fuel above. Free water can be drained from a fuel tank through the sump drains, which are provided for that purpose. Free water, frozen on the bottom of reservoirs, such as the fuel tanks and fuel filter, may render water drains useless and can later melt releasing the water into the system thereby causing engine malfunction or stoppage. If such a condition is detected, the aircraft may be placed in a warm hangar to reestablish proper draining of these reservoirs, and all sumps and drains should be activated and checked prior to flight.

Entrained water (i.e., water in solution with petroleum fuels) constitutes a relatively small part of the total potential water in a particular system, the quantity dissolved being dependent on fuel temperature and the existing pressure and the water volubility characteristics of the fuel. Entrained water freezes in mid fuel and tends to stay in suspension longer since the specific gravity of ice is approximately the same as that of AVGAS.

Water in suspension may freeze and form ice crystals of sufficient size such that fuel screens, strainers, and filters may be blocked. Some of this water may be cooled further as the fuel enters carburetor air passages and causes carburetor metering component icing, when conditions are not otherwise conducive to this form of icing.

#### Prevention Procedures

The use of anti-icing additives for some aircraft has been approved as a means of preventing problems with water and ice in AVGAS. Some laboratory and flight testing indicates that the use of hexylene glycol, certain methanol derivatives, and ethylene glycol mononethyl ether (EGME) in small concentrations inhibit fuel system icing. These tests indicate that the use of EGME at a maximum 0.15 percent by volume concentration substantially inhibits fuel system icing under most operating conditions. The concentration of additives in the fuel is critical. Marked deterioration in additive effectiveness may result from too little or too much additive. Pilots should recognize that anti-icing additives are in no way a substitute or replacement for carburetor heat. Aircraft operating instructions involving the use of carburetor heat should be adhered to at all times when operating under atmospheric conditions conducive to icing.

# **Refueling Procedures**

Static electricity is formed by the friction of air passing over the surfaces of an aircraft in flight and by the flow of fuel through the hose and nozzle during refueling. Nylon, Dacron, or wool clothing is especially prone to accumulate and discharge static electricity from the person to the funnel or nozzle. To guard against the possibility of static electricity igniting fuel fumes, a ground wire should be attached to the aircraft before the fuel cap is removed from the tank. Because both the aircraft and refueler have different static charges, bonding both components to each other is critical. By bonding both components to each other, the static differential charge is equalized. The refueling nozzle should be bonded to the aircraft before refueling begins and should remain bonded throughout the refueling process. When a fuel truck is used, it should be grounded prior to the fuel nozzle contacting the aircraft.

If fueling from drums or cans is necessary, proper bonding and grounding connections are important. Drums should be placed near grounding posts, and the following sequence of connections observed:

- 1. Drum to ground
- 2. Ground to aircraft
- 3. Drum to aircraft or nozzle to aircraft before removing the fuel cap

When disconnecting, reverse the order.

The passage of fuel through a chamois increases the charge of static electricity and the danger of sparks. The aircraft must be properly grounded and the nozzle, chamois filter, and funnel bonded to the aircraft. If a can is used, it should be connected to either the grounding post or the funnel. Under no circumstances should a plastic bucket or similar nonconductive container be used in this operation.

## **Heating System**

There are many different types of aircraft heating systems that are available depending on the type of aircraft. Regardless of which type or the safety features that accompany them, it is always important to reference the specific aircraft operator's manual and become knowledgeable about the heating system. Each has different repair and inspection criteria that should be precisely followed.

#### **Exhaust Heating Systems**

Exhaust heating systems are the simplest type of aircraft heating system and are used on most light aircraft. Exhaust heating systems are used to route exhaust gases away from the engine and fuselage while reducing engine noise. The exhaust systems also serve as a heat source for the cabin and carburetor. The risks of operating an aircraft with a defective exhaust heating system include carbon monoxide poisoning, a decrease in engine performance, and an increased potential for fire. Because of these risks, technicians should be aware of the rate of exhaust heating system deterioration and should thoroughly inspect all areas of the exhaust heating system to look for deficiencies inside and out.

## **Electrical System**

Most aircraft are equipped with either a 14- or a 28-volt direct current (DC) electrical system. A basic aircraft electrical system consists of the following components:

- Alternator/generator
- Battery
- Master/battery switch
- Alternator/generator switch
- Bus bar, fuses, and circuit breakers
- Voltage regulator
- Ammeter/loadmeter
- Associated electrical wiring

Engine-driven alternators or generators supply electric current to the electrical system. They also maintain a sufficient electrical charge in the battery. Electrical energy stored in a battery provides a source of electrical power for starting the engine and a limited supply of electrical power for use in the event the alternator or generator fails.

Most DC generators do not produce a sufficient amount of electrical current at low engine rpm to operate the entire electrical system. During operations at low engine rpm, the electrical needs must be drawn from the battery, which can quickly be depleted.

Alternators have several advantages over generators. Alternators produce sufficient current to operate the entire electrical system, even at slower engine speeds, by producing alternating current (AC), which is converted to DC. The electrical output of an alternator is more constant throughout a wide range of engine speeds.

Many aircraft are equipped with a battery switch that controls the electrical power to the aircraft in a manner similar to the master switch. In addition, an alternator switch is installed that permits the pilot to exclude the alternator from the electrical system in the event of alternator failure. *[Figure 7-33]* 

With the alternator half of the switch in the OFF position, the entire electrical load is placed on the battery. All nonessential electrical equipment should be turned off to conserve battery power.

A bus bar is used as a terminal in the aircraft electrical system to connect the main electrical system to the equipment using electricity as a source of power. This simplifies the wiring system and provides a common point from which voltage can be distributed throughout the system. [Figure 7-34]

Fuses or circuit breakers are used in the electrical system to protect the circuits and equipment from electrical overload. Spare fuses of the proper amperage limit should be carried in the aircraft to replace defective or blown fuses. Circuit breakers have the same function as a fuse but can be manually reset, rather than replaced, if an overload condition occurs in the electrical system. Placards at the fuse or circuit breaker panel identify the circuit by name and show the amperage limit.

An ammeter is used to monitor the performance of the aircraft electrical system. The ammeter shows if the alternator/ generator is producing an adequate supply of electrical power. It also indicates whether or not the battery is receiving an electrical charge.

Ammeters are designed with the zero point in the center of the face and a negative or positive indication on either side. *[Figure 7-35]* When the pointer of the ammeter is on the plus side, it shows the charging rate of the battery. A minus indication means more current is being drawn from the battery than is being replaced. A full-scale minus deflection indicates a malfunction of the alternator/generator. A full-scale positive deflection indicates a malfunction of the regulator. In either case, consult the AFM/POH for appropriate action to be taken.



**Figure 7-33.** *On this master switch, the left half is for the alternator and the right half is for the battery.* 

Not all aircraft are equipped with an ammeter. Some have a warning light that, when lighted, indicates a discharge in the system as a generator/alternator malfunction. Refer to the AFM/POH for appropriate action to be taken.

Another electrical monitoring indicator is a loadmeter. This type of gauge has a scale beginning with zero and shows the load being placed on the alternator/generator. *[Figure 7-35]* The loadmeter reflects the total percentage of the load placed on the generating capacity of the electrical system by the electrical accessories and battery. When all electrical components are turned off, it reflects only the amount of charging current demanded by the battery.

A voltage regulator controls the rate of charge to the battery by stabilizing the generator or alternator electrical output. The generator/alternator voltage output should be higher than the battery voltage. For example, a 12-volt battery would be fed by a generator/alternator system of approximately 14 volts. The difference in voltage keeps the battery charged.

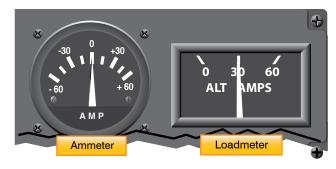


Figure 7-35. Ammeter and loadmeter.

## **Hydraulic Systems**

There are multiple applications for hydraulic use in aircraft, depending on the complexity of the aircraft. For example, a hydraulic system is often used on small airplanes to operate wheel brakes, retractable landing gear, and some constantspeed propellers. On large airplanes, a hydraulic system is used for flight control surfaces, wing flaps, spoilers, and other systems.

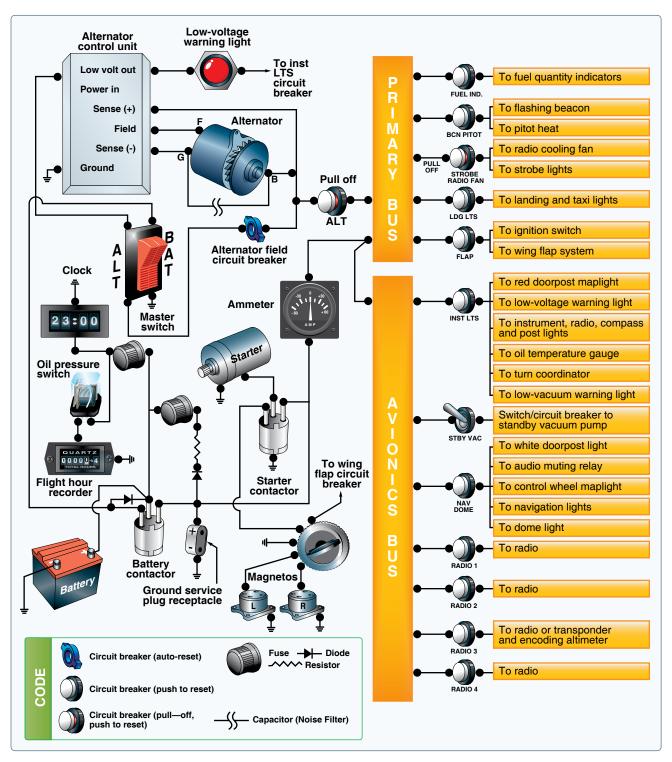


Figure 7-34. *Electrical system schematic.* 

## Landing Gear

The landing gear forms the principal support of an aircraft on the surface. The most common type of landing gear consists of wheels, but aircraft can also be equipped with floats for water operations or skis for landing on snow. [Figure 7-37] The landing gear on small aircraft consists of three wheels: two main wheels (one located on each side of the fuselage) and a third wheel positioned either at the front or rear of the airplane. Landing gear employing a rear-mounted wheel is called conventional landing gear. Airplanes with conventional landing gear are often referred to as tailwheel airplanes. When the third wheel is located on the nose, it is called a nosewheel, and the design is referred to as a tricycle gear. A steerable nosewheel or tailwheel permits the airplane to be controlled throughout all operations while on the ground.

## Tricycle Landing Gear

There are three advantages to using tricycle landing gear:

- 1. It allows more forceful application of the brakes during landings at high speeds without causing the aircraft to nose over.
- 2. It permits better forward visibility for the pilot during takeoff, landing, and taxiing.
- 3. It tends to prevent ground looping (swerving) by providing more directional stability during ground operation since the aircraft's center of gravity (CG) is forward of the main wheels. The forward CG keeps the airplane moving forward in a straight line rather than ground looping.

Nosewheels are either steerable or castering. Steerable nosewheels are linked to the rudders by cables or rods, while castering nosewheels are free to swivel. In both cases, the aircraft is steered using the rudder pedals. Airplanes with a castering nosewheel may require the pilot to combine the use of the rudder pedals with independent use of the brakes.

## Tailwheel Landing Gear

Tailwheel landing gear airplanes have two main wheels attached to the airframe ahead of its CG that support most of the weight of the structure. A tailwheel at the very back of the fuselage provides a third point of support. This arrangement allows adequate ground clearance for a larger propeller and is more desirable for operations on unimproved fields. *[Figure 7-38]* 



**Figure 7-37.** The landing gear supports the airplane during the takeoff run, landing, taxiing, and when parked.

With the CG located behind the main landing gear, directional control using this type of landing gear is more difficult while on the ground. This is the main disadvantage of the tailwheel landing gear. For example, if the pilot allows the aircraft to swerve while rolling on the ground at a low speed, he or she may not have sufficient rudder control and the CG will attempt to get ahead of the main gear, which may cause the airplane to ground loop.

Diminished forward visibility when the tailwheel is on or near the ground is a second disadvantage of tailwheel landing gear airplanes. Because of these disadvantages, specific training is required to operate tailwheel airplanes.



Figure 7-38. Tailwheel landing gear.

### Fixed and Retractable Landing Gear

Landing gear can also be classified as either fixed or retractable. Fixed landing gear always remains extended and has the advantage of simplicity combined with low maintenance. Retractable landing gear is designed to streamline the airplane by allowing the landing gear to be stowed inside the structure during cruising flight. [Figure 7-39]

#### Brakes

Airplane brakes are located on the main wheels and are applied by either a hand control or by foot pedals (toe or heel). Foot pedals operate independently and allow for differential braking. During ground operations, differential braking can supplement nosewheel/tailwheel steering.

## **Pressurized Aircraft**

Aircraft are flown at high altitudes for two reasons. First, an aircraft flown at high altitude consumes less fuel for a given airspeed than it does for the same speed at a lower altitude because the aircraft is more efficient at a high altitude. Second, bad weather and turbulence may be avoided by flying in relatively smooth air above the storms. Many modern aircraft are being designed to operate at high altitudes, taking advantage of that environment. In order to fly at higher altitudes, the aircraft must be pressurized or suitable supplemental oxygen must be provided for each occupant. It is important for pilots who fly these aircraft to be familiar with the basic operating principles.

In a typical pressurization system, the cabin, flight compartment, and baggage compartments are incorporated into a sealed unit capable of containing air under a pressure higher than outside atmospheric pressure. On aircraft powered by turbine engines, bleed air from the engine compressor section is used to pressurize the cabin. Superchargers may be used on older model turbine-powered aircraft to pump air into the sealed fuselage. Piston-powered aircraft may use air supplied from each engine turbocharger through a sonic venturi (flow limiter). Air is released from the fuselage by a device called an outflow valve. By regulating the air exit, the outflow valve allows for a constant inflow of air to the pressurized area. [*Figure 7-40*]

A cabin pressurization system typically maintains a cabin pressure altitude of approximately 8,000 feet at the maximum designed cruising altitude of an aircraft. This prevents rapid changes of cabin altitude that may be uncomfortable or cause injury to passengers and crew. In addition, the pressurization system permits a reasonably fast exchange of air from the inside to the outside of the cabin. This is necessary to eliminate odors and to remove stale air. [*Figure 7-41*]

Pressurization of the aircraft cabin is necessary in order to protect occupants against hypoxia. Within a pressurized cabin, occupants can be transported comfortably and safely for long periods of time, particularly if the cabin altitude is maintained at 8,000 feet or below, where the use of oxygen equipment is not required. The flight crew in this type of aircraft must be aware of the danger of accidental loss of cabin pressure and be prepared to deal with such an

emergency whenever it occurs.

The altitude at which the
standard air pressure is
equal to 10.9 psi can be
found at 8.000 feet.

At an altitude of 28,000 feet, standard atmospheric pressure is 4.8 psi. By adding this pressure to the cabin pressure differential of 6.1 psi difference (psid), a total air pressure of 10.9 psi is obtained.



Figure 7-41. Standard atmospheric pressure chart.



Figure 7-39. Fixed (left) and retractable (right) gear airplanes.

The following terms will aid in understanding the operating principles of pressurization and air conditioning systems:

- Aircraft altitude—the actual height above sea level at which the aircraft is flying
- Ambient temperature—the temperature in the area immediately surrounding the aircraft
- Ambient pressure—the pressure in the area immediately surrounding the aircraft
- Cabin altitude—cabin pressure in terms of equivalent altitude above sea level
- Differential pressure—the difference in pressure between the pressure acting on one side of a wall and the pressure acting on the other side of the wall. In aircraft air-conditioning and pressurizing systems, it is the difference between cabin pressure and atmospheric pressure.

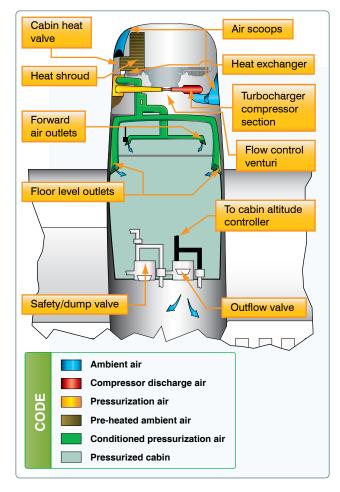


Figure 7-40. *High performance airplane pressurization system.* 

Several instruments are used in conjunction with the pressurization controller. The cabin differential pressure gauge indicates the difference between inside and outside pressure. This gauge should be monitored to assure that the cabin does not exceed the maximum allowable differential pressure. A cabin altimeter is also provided as a check on the performance of the system. In some cases, these two instruments are combined into one. A third instrument indicates the cabin rate of climb or descent. A cabin rate-of-climb instrument and a cabin altimeter are illustrated in *Figure 7-42*.

Decompression is defined as the inability of the aircraft's pressurization system to maintain its designed pressure differential. This can be caused by a malfunction in the pressurization system or structural damage to the aircraft.

Physiologically, decompressions fall into the following two categories:

- Explosive decompression—a change in cabin pressure faster than the lungs can decompress, possibly resulting in lung damage. Normally, the time required to release air from the lungs without restrictions, such as masks, is 0.2 seconds. Most authorities consider any decompression that occurs in less than 0.5 seconds to be explosive and potentially dangerous.
- Rapid decompression—a change in cabin pressure in which the lungs decompress faster than the cabin.

During an explosive decompression, there may be noise, and one may feel dazed for a moment. The cabin air fills with fog, dust, or flying debris. Fog occurs due to the rapid drop in temperature and the change of relative humidity. Normally, the ears clear automatically. Air rushes from the mouth and nose due to the escape of air from the lungs and may be noticed by some individuals.

Rapid decompression decreases the period of useful consciousness because oxygen in the lungs is exhaled rapidly, reducing pressure on the body. This decreases the partial pressure of oxygen in the blood and reduces the pilot's effective performance time by one-third to one-fourth its normal time. For this reason, an oxygen mask should be worn when flying at very high altitudes (35,000 feet or higher). It is recommended that the crewmembers select the 100 percent oxygen setting on the oxygen regulator at high altitude if the aircraft is equipped with a demand or pressure demand oxygen system.

The primary danger of decompression is hypoxia. Quick, proper utilization of oxygen equipment is necessary to avoid unconsciousness. Another potential danger that pilots, crew, and passengers face during high altitude decompressions is evolved gas decompression sickness. This occurs when the pressure on the body drops sufficiently, nitrogen comes out of solution, and forms bubbles inside the person that can have adverse effects on some body tissues.

Decompression caused by structural damage to the aircraft presents another type of danger to pilots, crew, and passengers—being tossed or blown out of the aircraft if they are located near openings. Individuals near openings should wear safety harnesses or seatbelts at all times when the aircraft is pressurized and they are seated. Structural damage also has the potential to expose them to wind blasts and extremely cold temperatures.

Rapid descent from altitude is necessary in order to minimize these problems. Automatic visual and aural warning systems are included in the equipment of all pressurized aircraft.



Figure 7-42. Cabin pressurization instruments.

## **Anti-Ice and Deice Systems**

Anti-icing equipment is designed to prevent the formation of ice, while deicing equipment is designed to remove ice once it has formed. These systems protect the leading edge of wing and tail surfaces, pitot and static port openings, fuel tank vents, stall warning devices, windshields, and propeller blades. Ice detection lighting may also be installed on some aircraft to determine the extent of structural icing during night flights.

Most light aircraft have only a heated pitot tube and are not certified for flight in icing. These light aircraft have limited cross-country capability in the cooler climates during late fall, winter, and early spring. Noncertificated aircraft must exit icing conditions immediately. Refer to the AFM/POH for details.

#### Airfoil Anti-Ice and Deice

Inflatable deicing boots consist of a rubber sheet bonded to the leading edge of the airfoil. When ice builds up on the leading edge, an engine-driven pneumatic pump inflates the rubber boots. Many turboprop aircraft divert engine bleed air to the wing to inflate the rubber boots. Upon inflation, the ice is cracked and should fall off the leading edge of the wing. Deicing boots are controlled from the flight deck by a switch and can be operated in a single cycle or allowed to cycle at automatic, timed intervals. [Figure 7-48]

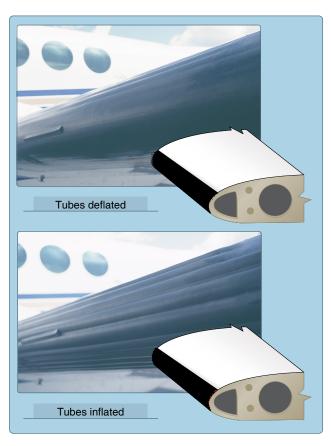


Figure +-48. Deicing boots on the leading edge of the wing.

#### Windscreen Anti-Ice

There are two main types of windscreen anti-ice systems. The first system directs a flow of alcohol to the windscreen. If used early enough, the alcohol prevents ice from building up on the windscreen. The rate of alcohol flow can be controlled by a dial in the flight deck according to procedures recommended by the aircraft manufacturer.

Another effective method of anti-icing equipment is the electric heating method. Small wires or other conductive material is imbedded in the windscreen. The heater can be turned on by a switch in the flight deck, causing an electrical current to be passed across the shield through the wires to provide sufficient heat to prevent the formation of ice on the windscreen. The heated windscreen should only be used during flight. Do not leave it on during ground operations, as it can overheat and cause damage to the windscreen. Warning: the electrical current can cause compass deviation errors by as much as 40°.

#### **Propeller Anti-Ice**

Propellers are protected from icing by the use of alcohol or electrically heated elements. Some propellers are equipped with a discharge nozzle that is pointed toward the root of the blade. Alcohol is discharged from the nozzles, and centrifugal force drives the alcohol down the leading edge of the blade. The boots are also grooved to help direct the flow of alcohol. This prevents ice from forming on the leading edge of the propeller. Propellers can also be fitted with propeller anti-ice boots. The propeller boot is divided into two sections-the inboard and the outboard sections. The boots are imbedded with electrical wires that carry current for heating the propeller. The prop anti-ice system can be monitored for proper operation by monitoring the prop anti-ice ammeter. During the preflight inspection, check the propeller boots for proper operation. If a boot fails to heat one blade, an unequal blade loading can result and may cause severe propeller vibration. [Figure 7-50]

#### **Other Anti-Ice and Deice Systems**

Pitot and static ports, fuel vents, stall-warning sensors, and other optional equipment may be heated by electrical elements. Operational checks of the electrically heated systems are to be checked in accordance with the AFM /POH.

Operation of aircraft anti-icing and deicing systems should be checked prior to encountering icing conditions. Encounters with structural ice require immediate action. Anti-icing and deicing equipment are not intended to sustain long-term flight in icing conditions.

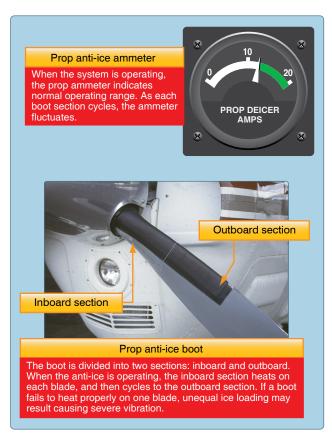


Figure 7-50. Prop ammeter and anti-ice boots.